

Work Order ID 82512

82512

Page 1

April-02-12 8:55:42 AM

Item ID: D350-636-215

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube STD LH. Deluxe

Start Date: 4/02/12 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 4/03/12 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-636

1

100

0.00

100

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPPD350-636-215

CHG002

110

Assemble as per dwg

0.00

110

HandFinish

Hand Finishing

Memo

0.00

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-015 as per IIN-D350-636 page:15-16-17-20

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Quality Control

Memo

0.00

1380609 L

Sizell

cr chg 3 per ECN 12-542

(depends on 04154-041 Rev B00C)

Adforms 12-4-16

12-3-30

-P10 ->

Sizell

10

W/O: 82512		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D350-636-215 PAR #: _____ Fault Category: Skid-tub NCR: ☒ Yes No DQA: AWP Date: 12/04/27
 Resolution: Scrap Disposition: Scrap QA: N/C Closed: ✓ Date: 12/4/27

NCR:		WORK ORDER NON-CONFORMANCE (NCR) 2314.06						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
12-3-30	110	Drill bit wandered on wedge, off center by Approx. .050 RC operator error	<u>SW</u> 12/03/30 251042	Scrap 1 destroy Qty x 1 D3526 +	<u>AWP</u> 12-3-30	8 12/9/30	<u>SW</u> 251042 17/03/30	<u>SW</u> 12/9/30

NOTE: Date & initial all entries

Work Order ID 82512***82512***

Page 2

April-02-12 8:55:42 AM

Item ID: D350-636-215

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube STD LH, Deluxe

Start Date: 4/02/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/03/12 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150		0.00							
150									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-636-215								
	Location: <u>12</u>								
	PPP rev: <u>A</u>								
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

1X

12-04-17

12/4/23

12-04-23

Picklist Print

April-02-12 8:55:41 AM

Page 1

Work Order ID: 82512

Parent Item: D350-636-215

Parent Item Name: Skidtube STD LH, Deluxe

Start Date: 4/02/12

Required Date: 4/03/12

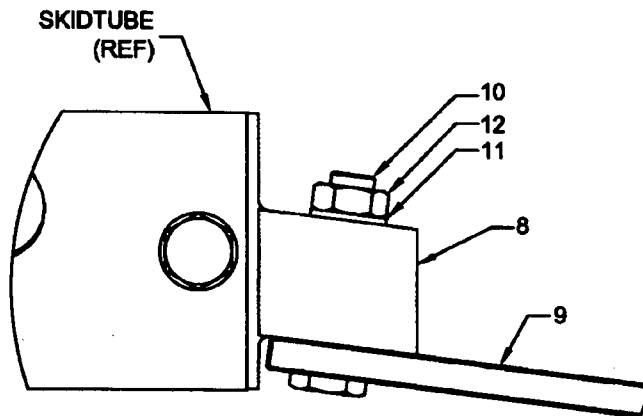
Start Qty: 1.00

Required Qty: 1.00

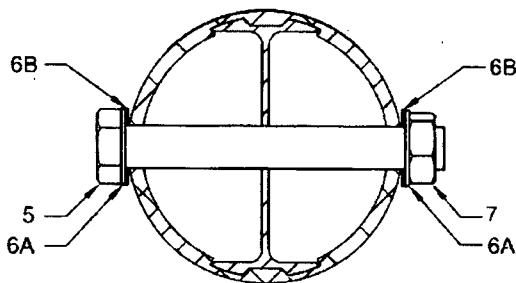
Comments: IPP Rev:A 10.10.04 new issue DD verf:EC
DD verf:EC

IPP Rev:B 11.04.14 ecn11-553

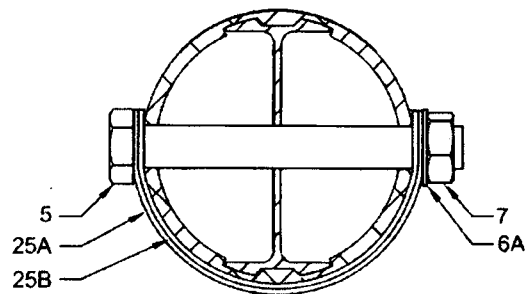
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-015 Skidtube STD w/ Training Wearplates, LH		Manufactured	No			110	Each	0.0000	1	B80609		4/2/12	
D350-636-101 Toe Step, LH/RH		Manufactured	No			110	Each	7.0000	1	4		4/2/12	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG120		7							
				71606		7							
D350-636-105A Wedge Installation		Manufactured	No			110	Each	10.0000	0.5	0.5		4/2/12	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG120		10							
				51959		1							
				67317		4							
				71604		1							
				77147		4							
D350-636-109 Tow Ring Installation		Manufactured	No			110	Each	2.0000	1	374519		4/2/12	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG120		2							
				77083		2							



DETAIL D
1 PL PER SKIDTUBE

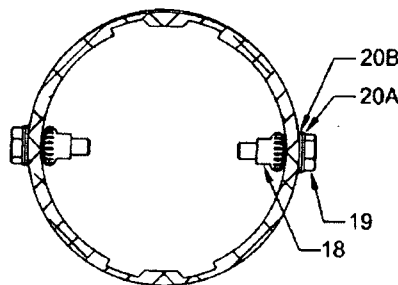


SECTION E-E
(D350-636-011/-012/-013/-014 SKIDTUBES
AT CHG 003 ONLY)



SECTION Q-Q
(D350-636-011/-012/-013/-014 SKIDTUBES
AT CHG 004 OR SUBSEQUENT)

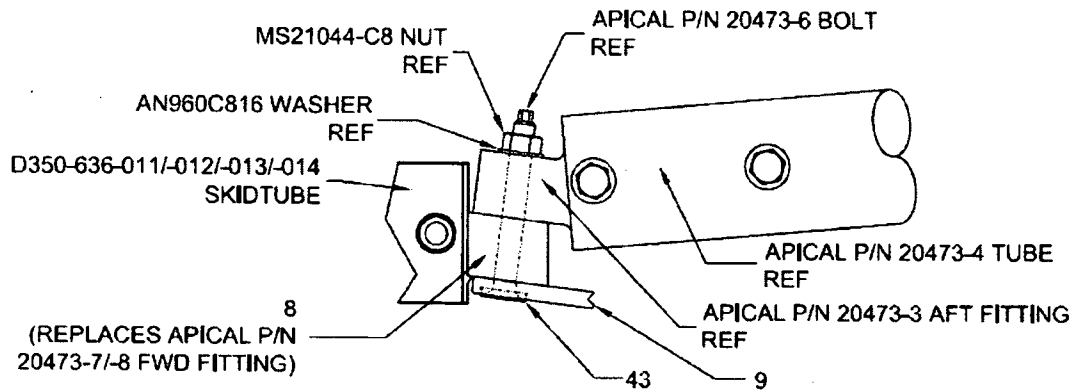
w/o 82512



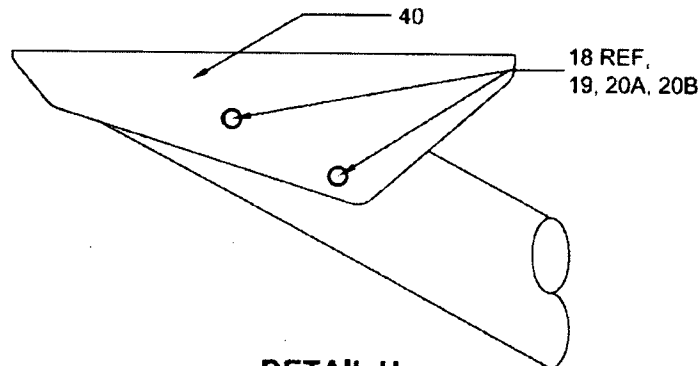
SECTION F-F
2 PL PER SKIDTUBE

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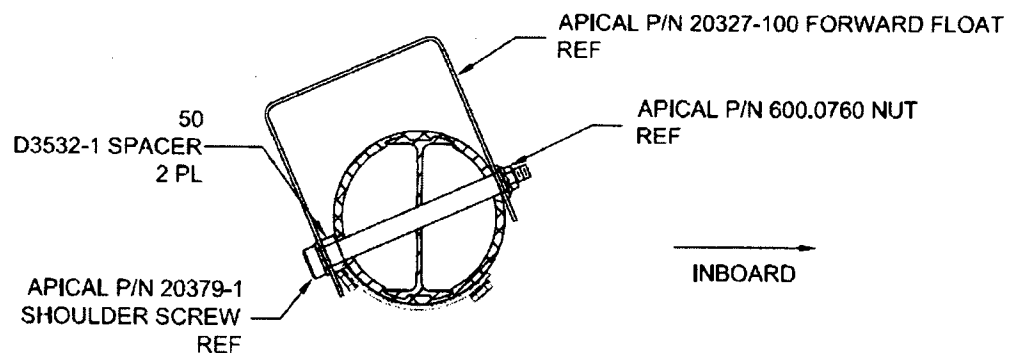
Revision: **I**
Date: 10.10.25



DETAIL G
(APICAL CYLINDRICAL AND TRI-BAG INSTALLATIONS)
1 PL PER SKIDTUBE



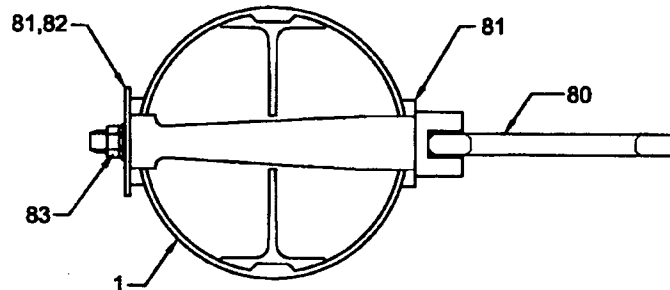
DETAIL H
(D350-636-101 TOE STEP)
1 PL PER SKIDTUBE



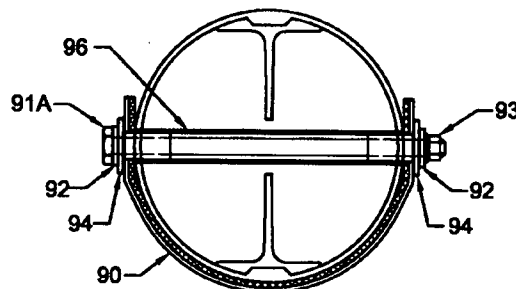
SECTION N-N
(LH SHOWN, RH OPPOSITE)
(D350-636-011/-012 WITH APICAL CYLINDRICAL FLOATS ONLY)

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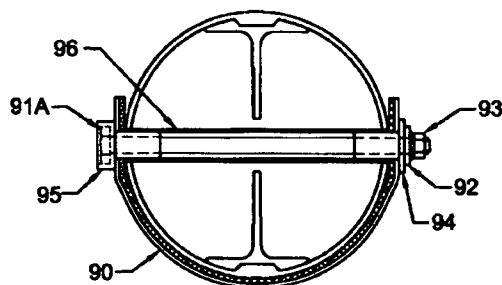
SECTION R-R
SHOWN WITH DRILLED Ø0.625" HOLE &
D350-636-109 TOW RING KIT



SECTION S-S
D350-636-015/-016/-017/-018/-215/-216/-217/-218
SKIDTUBES, 3 PL

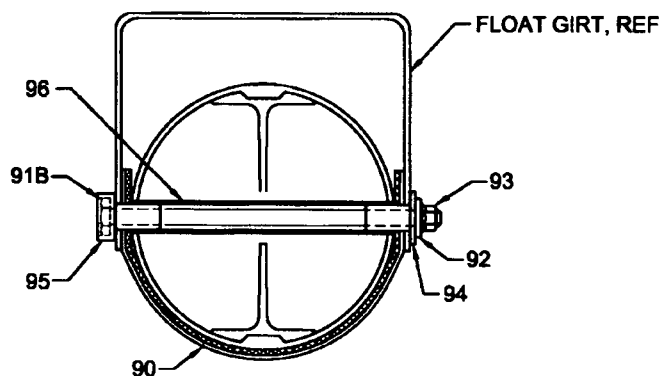
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**WITHOUT APICAL CYLINDRICAL BAG
FLOATS**

OR



WITH APICAL CYLINDRICAL BAG FLOATS

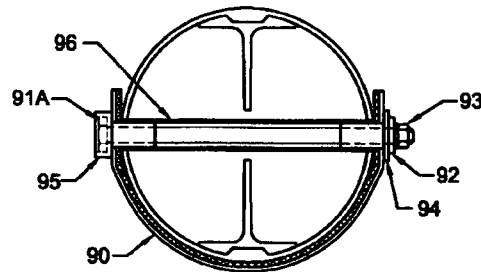
SECTION T-T

D350-636-015/-016/-215/-216 SKIDTUBES

1 PL

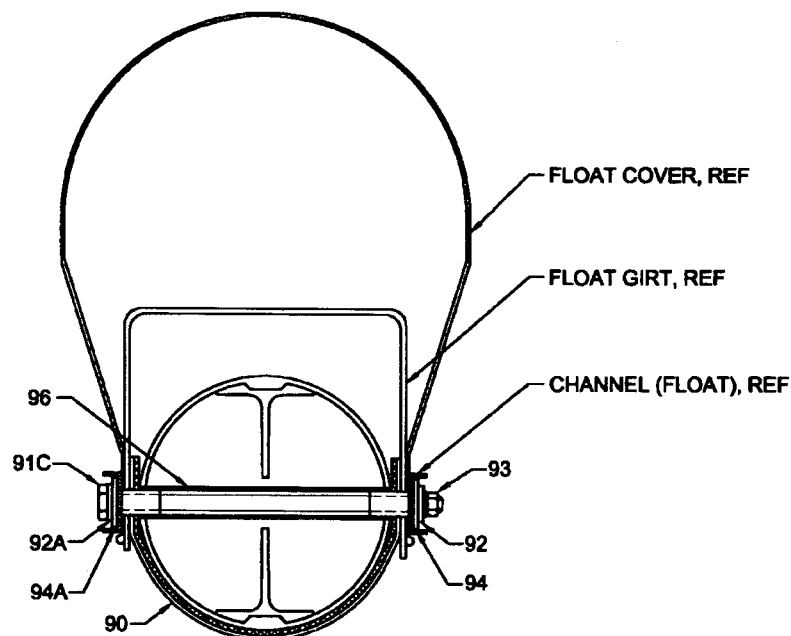
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WITHOUT APICAL TRI BAG FLOATS

OR



WITH APICAL TRI BAG FLOATS

SECTION U-U

D350-636-017/-018/-217/-218 SKIDTUBES

1 PL

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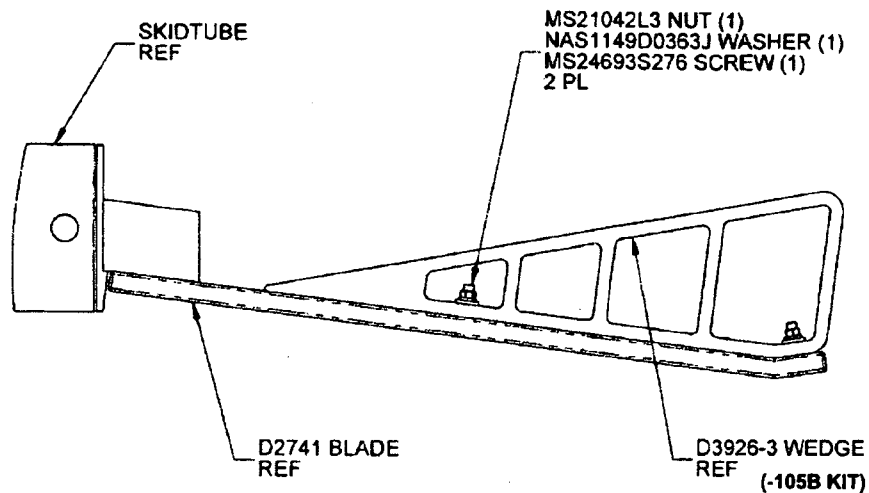
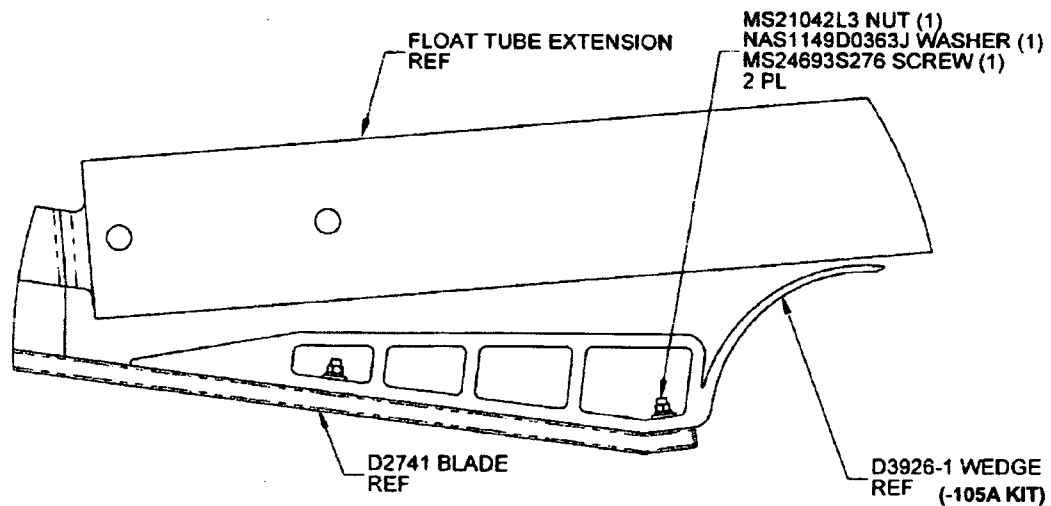
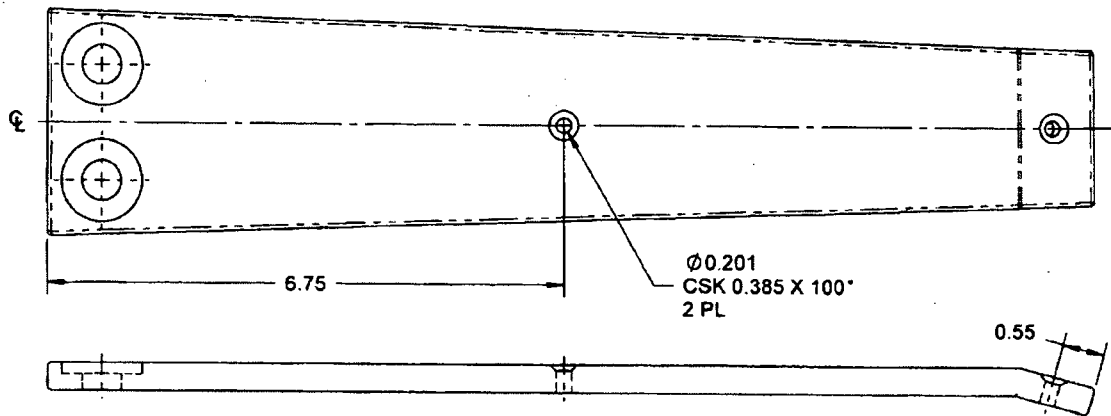


Figure 4: D350-636-105A/-105B WEDGE KIT INSTALLATION

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Date: 10.10.25

Change Record

Part Number D350-636-215
Description SKI TUBE STD LH, DELUXE

Page 1 of 1[illegible]